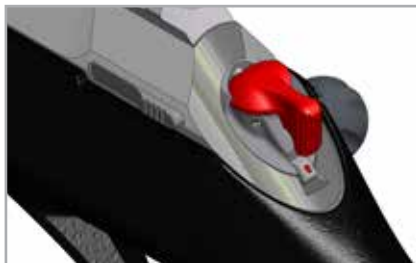


Addendum to page 16 - Lithgow Arms Gen 2 Muzzle Brake

Fitting a muzzle brake when supplied with rifle.

- Remove magazine and any ammunition as shown in section 4.2 (See page 9 & Figures 4.1 - 4.2)
- Make sure the rifle is cleared and safety is on. (See section 5.3, page 12 & Figure 14)
- Remove bolt assembly as shown in section 5.2 (See page 11 & Figures 12 & 13)
- Remove the muzzle thread protector by unscrewing.



- Ensure you are fitting the correct calibre muzzle brake to the same calibre rifle.
- Remove the warning label and cable tie and ensure the bore is clear.
- Ensure all threads are clean and clear of debris, residue, dirt or grime.
- Tighten the lock-nut to JUST contact the face of the brake.
- Tighten the muzzle brake assembly onto the rifle until the lock-nut JUST contacts the shoulder of the barrel.
- Loosen the muzzle brake assembly a maximum of 1 full turn until the Lithgow Arms logo is uppermost and the ports of the muzzle brake are horizontal.
- Holding the muzzle brake fixed, turn the lock-nut until it contacts the shoulder of the rifle again. Hand-tighten the lock-nut.
- Using two spanners or similar, hold the muzzle brake in position and continue to loosen the lock-nut 1/16 turn minimum to fasten.
- Regularly check that the muzzle brake and nut are tight and do not move. Re-tighten if necessary following the procedure above.
- Ensure the bore of rifle is clear of any obstruction and complete all other pre-operation safety requirements and checks before firing the rifle.

